

Solder Wire - General Purpose Solder

• Material:

Alloy: Sn40Pb60 (60% Lead and 40% Tin)

• Features:

- Appearance: Bright and shiny finish
- Melting point: 183°C
- Liquids point: 238°C
- Flux content: 1.3%, 1.8%, 2.2% (+/- 0.1%)
- Flux Type: F4, R, RC
- Excellent solder joint reliability
- Excellent thermal & mechanical fatigue resistance

**• Application:**

Suitable for hand soldering in Electronics and Electrical assembly process

• Soldering iron set temperature range:

400°C - 500°C



Item No.	Size (mm)	SWG	Weight (g)
SOL1	1.60	16	500
SOL2	3.25	10	500